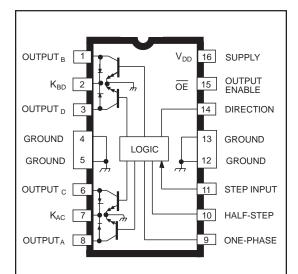
# Bimos II Unipolar Stepper-motor translator/driver



Dwg. W-194

Note that the UCN5804B (dual in-line package) and UCN5804LB (small outline IC package) are electrically identical and share a common pin number assignment.

#### **ABSOLUTE MAXIMUM RATINGS**

Output Voltage, V <sub>CE</sub> <b>50 V</b>
Output Sustaining Voltage,
V <sub>CE (sus)</sub>
Output Sink Current, I <sub>OUT</sub> 1.5 A
Logic Supply Voltage, V <sub>DD</sub> <b>7.0 V</b>
Input Voltage, V <sub>IN</sub> <b>7.0 V</b>
Package Power Dissipation,
P <sub>D</sub> See Graph
Operating Temperature Range,
T <sub>A</sub> 20°C to +85°C
Storage Temperature Range,
T55°C to ±150°C

Combining low-power CMOS logic with high-current and high-voltage bipolar outputs, the UCN5804B and UCN5804LB BiMOS II translator/drivers provide complete control and drive for a four-phase unipolar stepper-motor with continuous output current ratings to 1.25 A per phase (1.5 A startup) and 35 V.

The CMOS logic section provides the sequencing logic, DIREC-TION and OUTPUT ENABLE control, and a power-ON reset function. Three stepper-motor drive formats, wave-drive (one-phase), two-phase, and half-step are externally selectable. The inputs are compatible with standard CMOS, PMOS, and NMOS circuits. TTL or LSTTL may require the use of appropriate pull-up resistors to ensure a proper input-logic high.

The wave-drive format consists of energizing one motor phase at a time in an A-B-C-D (or D-C-B-A) sequence. This excitation mode consumes the least power and assures positional accuracy regardless of any winding inbalance in the motor. Two-phase drive energizes two adjacent phases in each detent position (AB-BC-CD-DA). This sequence mode offers an improved torque-speed product, greater detent torque, and is less susceptible to motor resonance. Half-step excitation alternates between the one-phase and two-phase modes (A-AB-B-BC-C-CD-D-DA), providing an eight-step sequence.

The bipolar outputs are capable of sinking up to 1.5 A and withstanding 50 V in the OFF state (sustaining voltages up to 35 V). Ground-clamp and flyback diodes provide protection against inductive transients. Thermal protection circuitry disables the outputs when the chip temperature is excessive.

Both devices are rated for operation over the temperature range of -20°C to +85°C. The UCN5804B is supplied in a 16-pin dual in-line plastic batwing package with a copper lead frame and heat-sinkable tabs for improved power dissipation capabilities; the UCN5804LB is supplied in a 16-lead plastic SOIC batwing package with a copper lead frame and heat-sinkable tabs.

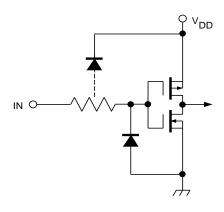
#### **FEATURES**

- 1.5 A Maximum Output Current
- 35 V Output Sustaining Voltage
- Wave-Drive, Two-Phase, and Half-Step Drive Formats
- Internal Clamp Diodes
- Output Enable and Direction Control
- Power-ON Reset
- Internal Thermal Shutdown Circuitry

Always order by complete part number, e.g., **UCN5804B** .

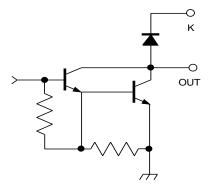


#### TYPICAL INPUT CIRCUIT

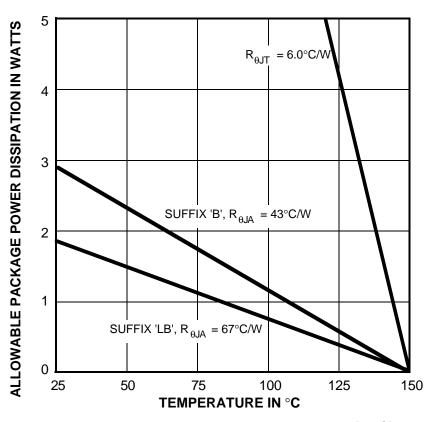


Dwg. EP-010-5

#### TYPICAL OUTPUT DRIVER



Dwg. EP-021-4



Dwg. GP-049-2

#### TRUTH TABLE

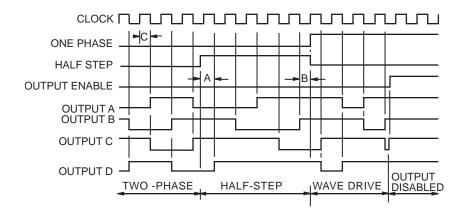
Drive Format	Pin 9	Pin 10
Two-Phase	L	L
One-Phase	Н	L
Half-Step	L	Н
Step-Inhibit	Н	Н



# ELECTRICAL CHARACTERISTICS at $T_A$ = 25°C, $T_J \le$ 150°C, $V_{DD}$ = 4.5 V to 5.5 V (unless otherwise noted).

			Limits			
Characteristic	Symbol	Test Conditions	Min.	Тур.	Max.	Units
Output Leakage Current	I <sub>CEX</sub>	V <sub>OUT</sub> = 50 V	_	10	50	μА
Output Sustaining Voltage	V <sub>CE(sus)</sub>	I <sub>OUT</sub> = 1.25 A, L = 3 mH	35	_	_	V
Output Saturation Voltage	V <sub>CE(SAT)</sub>	I <sub>OUT</sub> = 700 mA	_	1.0	1.2	V
		I <sub>OUT</sub> = 1 A	_	1.1	1.4	V
		I <sub>OUT</sub> = 1.25 A	_	1.2	1.5	V
Clamp Diode Leakage Current	I <sub>R</sub>	V <sub>R</sub> = 50 V	_	10	50	μΑ
Clamp Diode Forward Voltage	V <sub>F</sub>	I <sub>F</sub> = 1.25 A	_	1.5	3.0	V
Input Current	I <sub>IN(1)</sub>	$V_{IN} = V_{DD}$	_	0.5	5.0	μΑ
	I <sub>IN(0)</sub>	V <sub>IN</sub> = 0.8 V	_	-0.5	-5.0	μΑ
Input Voltage	V <sub>IN(1)</sub>	V <sub>DD</sub> = 5 V	3.5	_	5.3	V
	V <sub>IN(0)</sub>		-0.3	_	0.8	V
Supply Current	I <sub>DD</sub>	2 Outputs ON	_	20	30	mA
Turn-Off Delay	t <sub>ON</sub>	50% Step Inputs to 50% Output	_	_	10	μs
Turn-On Delay	t <sub>OFF</sub>	50% Step Inputs to 50% Output	_	_	10	μs
Thermal Shutdown Temperature	TJ		_	165		°C

#### **TIMING CONDITIONS**



Dwg. W-110A

A.	Minimum Data Set Up Time	100 ns
В.	Minimum Data Hold Time	100 ns
C.	Minimum Step Input Pulse Width	500 ns

## 5804 Bimos II UNIPOLAR STEPPER-MOTOR TRANSLATOR/DRIVER

#### **APPLICATIONS INFORMATION**

Internal power-ON reset (POR) circuitry resets  $OUTPUT_A$  (and  $OUTPUT_D$  in the two-phase drive format) to the ON state with initial application of the logic supply voltage. After reset, the circuit then steps according to the tables.

The outputs will advance one sequence position on the high-to-low transition of the STEP INPUT pulse. Logic levels on the HALF-STEP and ONE-PHASE inputs will determine the drive format (one-phase, two-phase, or half-step). The DIRECTION pin determines the rotation sequence of the outputs. Note that the STEP INPUT must be in the low state when changing the state of ONE-PHASE, HALF-STEP, or DIRECTION to prevent erroneous stepping.

All outputs are disabled (OFF) when OUTPUT ENABLE is at a logic high. If the function is not required, OUTPUT ENABLE should be tied low. In that condition, all outputs depend only on the state of the step logic.

During normal commutation of a unipolar stepper motor, mutual coupling between the motor windings can force the outputs of the UCN5804B below ground. This condition will cause forward biasing of the collector-tosubstrate junction and source current from the output. For many L/R applications, this substrate current is high enough to adversely affect the logic circuitry and cause misstepping. External series diodes (Schottky are recommended for increased efficiency at lowvoltage operation) will prevent substrate current from being sourced through the outputs. Alternatively, external ground clamp diodes will provide a preferred current path from ground when the outputs are pulled below ground.

Internal thermal protection circuitry disables all outputs when the junction temperature reaches approximately 165°C. The outputs are enabled again when the junction cools down to approximately 145°C.

#### **WAVE-DRIVE SEQUENCE**

Half Step = L, One Phase = H				
Step	Α	В	С	D
POR	ON	OFF	OFF	OFF
1	ON	OFF	OFF	OFF
2	OFF	ON	OFF	OFF
3	OFF	OFF	ON	OFF
4	OFF	OFF	OFF	ON

#### TWO-PHASE DRIVE SEQUENCE

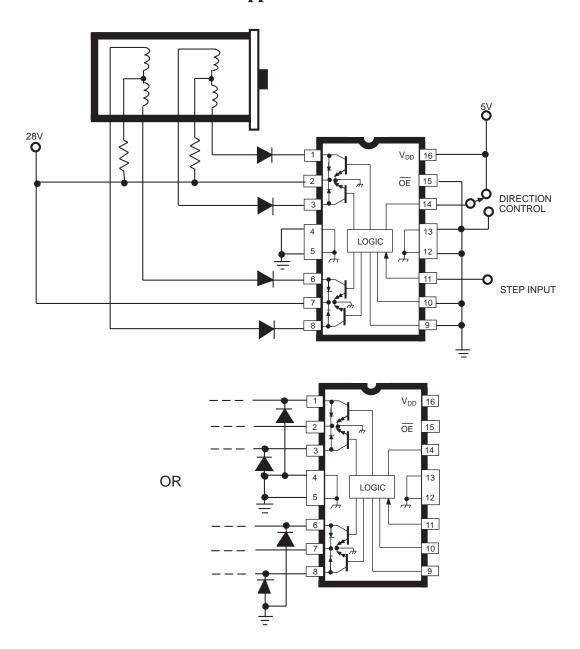
Half Step = L, One Phase = L					
Step	Α	В	С	D	
POR	ON	OFF	OFF	ON	
1	ON	OFF	OFF	ON	
2	ON	ON	OFF	OFF	
3	OFF	ON	ON	OFF	
4	OFF	OFF	ON	ON	

#### HALF-STEP DRIVE SEQUENCE

Half Step = H, One Phase = L					
Step	Α	В	С	D	
POR	ON	OFF	OFF	OFF	
1	ON	OFF	OFF	OFF	
2	ON	ON	OFF	OFF	
3	OFF	ON	OFF	OFF	
4	OFF	ON	ON	OFF	
5	OFF	OFF	ON	OFF	
6	OFF	OFF	ON	ON	
7	OFF	OFF	OFF	ON	
8	ON	OFF	OFF	ON	

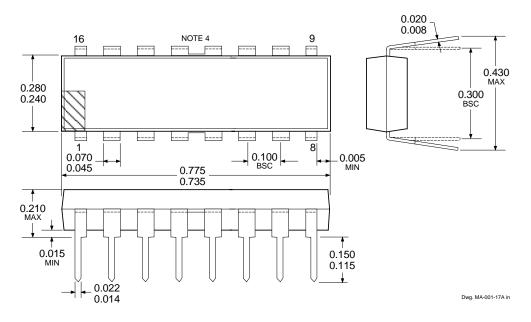


# TYPICAL APPLICATION L/R Stepper-Motor Drive

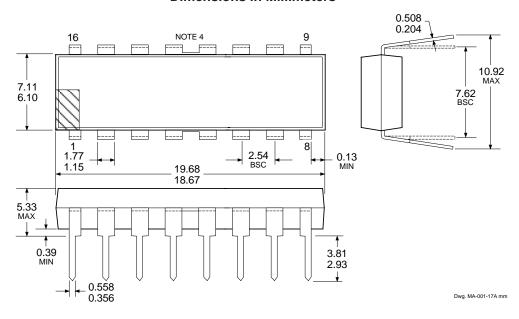


Dwg. EP-029A

# UCN5804B Dimensions in Inches (controlling dimensions)



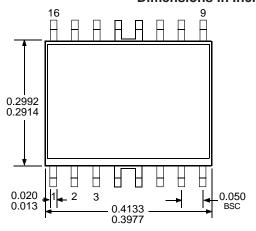
#### **Dimensions in Millimeters**

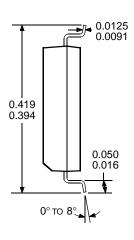


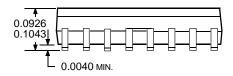
- NOTES: 1. Exact body and lead configuration at vendor's option within limits shown.
  - 2. Lead spacing tolerance is non-cumulative
  - 3. Lead thickness is measured at seating plane or below.
  - 4. Webbed lead frame. Leads 4, 5, 12, and 13 are internally one piece.



#### UCN5804LB **Dimensions in Inches**



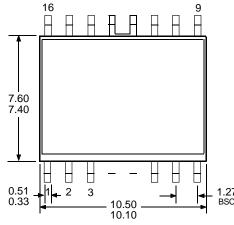


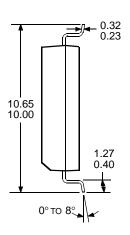


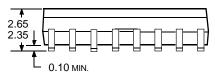
Dwg. MA-008-17A in

### **Dimensions in Millimeters**

(controlling dimensions)







Dwg. MA-008-17A mm

- NOTES: 1. Exact body and lead configuration at vendor's option within limits shown.

  - Lead spacing tolerance is non-cumulative
     Lead thickness is measured at seating plane or below.
  - 4. Webbed lead frame. Leads 4, 5, 12, and 13 are internally one piece.

## **MOTOR DRIVERS SELECTION GUIDE**

Function	Output Ratings *		Part Number †			
INTEGRATED CIRCUI	INTEGRATED CIRCUITS FOR BRUSHLESS DC MOTORS					
3-Phase Controller/Drivers	±2.0 A	45 V	2936 and 2936-120			
Hall-Effect Latched Sensors	10 mA	24 V	3175 and 3177			
2-Phase Hall-Effect Sensor/Controller	20 mA	25 V	3235			
Hall-Effect Complementary Output Sensor	20 mA	25 V	3275			
2-Phase Hall-Effect Sensor/Driver	900 mA	14 V	3625			
2-Phase Hall-Effect Sensor/Driver	400 mA	26 V	3626			
Hall-Effect Comp. Output Sensor/Driver	300 mA	60 V	5275			
3-Phase Back-EMF Controller/Driver	±900 mA	14 V	8902–A			
3-Phase Controller/DMOS Driver	±4.0 A	14 V	8925			
3-Phase Back-EMF Controller/Driver	±1.0 A	7 V	8984			
INTEGRATED BRIDGE DRIVERS FOR DC AND BIPOLAR STEPPER MOTORS						

PWM Current Controlled Dual Full Bridge	±750 mA	45 V	2916	
PWM Current Controlled Dual Full Bridge	±1.5 A	45 V	2917	
PWM Current Controlled Dual Full Bridge	±1.5 A	45 V	2918	
PWM Current Controlled Dual Full Bridge	±750 mA	45 V	2919	
Dual Full Bridge Driver	±2.0 A	50 V	2998	
PWM Current Controlled Full Bridge	±2.0 A	50 V	3952	
PWM Current Controlled Full Bridge	±1.3 A	50 V	3953	
PWM Current Controlled Dual Full Bridge	±800 mA	45 V	3961	
PWM Current Controlled Dual Full Bridge	±800 mA	30 V	3962	

#### OTHER INTEGRATED CIRCUIT & PMCM MOTOR DRIVERS

Unipolar Stepper Motor Quad Driver	1.8 A	50 V	2544	
Unipolar Stepper-Motor Translator/Driver	1.25 A	50 V	5804	
Unipolar Stepper-Motor Quad Driver	1 A	46 V	7024 and 7029	
Unipolar Microstepper-Motor Quad Driver	1.2 A	46 V	7042	
Voice-Coil Motor Driver	±500 mA	6 V	8932-A	
Voice-Coil Motor Driver	±800 mA	16 V	8958	
Voice-Coil (and spindle) Motor Driver	±350 mA	7 V	8984	

<sup>\*</sup> Current is maximum specified test condition, voltage is maximum rating. See specification for sustaining voltage limits or over-current protection voltage limits.
Negative current is defined as coming out of (sourcing) the output.

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<sup>†</sup> Complete part number includes additional characters to indicate operating temperature range and package style.